

## Voice Tec - Textured acrylic surfaces laminated on MDF

**Decorative Panels Lamination** offer a range highly innovative textured acrylic surface designs, nominally 1.4mm thick adding a certain uniqueness and customisation to any design project. Artistic creation is the only limit to the possiblities of application. All surfaces are laminated on MDF.

### **Uses and Applications**

- Kitchen applications doors and feature panels
- Bedroom, bathroom and living room fascias
- Furniture doors and drawers
- Back and side panels
- Feature walls
- Show piece furniture purposes
- Hotel and restaurant fit outs
- Retail environments
- Shopfitting and hospitality
- Interior door insert panels

## **Benefits of Using the Product**

- Can be processed using normal woodworking tools (Cutting, sawing, edging, milling etc.)
- Great resistance to UV rays
- The surface can be re-coated with acrylic, polyurethane and water based paints
- Bespoke designs available

## **Colours and Finishes Available**

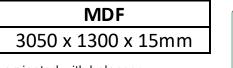
Voice Tec comes as standard in a white finish which can then be re-coated with acrylic, solvent and water based paints.

A new base colour can be manufactured with a minimum order quantity of 800m<sup>2</sup>.

Please consult the Decorative Panels Lamination 'Textured Surfaces' brochure for more information on www.decorativepanels.co.uk or RIBA Product Selector.

### **Technical Information**

Available as standard in the following substrates and sizes:



Laminated with balancer. FSC® certified product.



## Aftercare and Cleaning

Use non-abrasive cleaners or mild cleaning solutions. We recommend cleaning with a soft sponge or cloth using warm water and detergent that does not contain stong acids or acid salts.

In case of doubt, suitability and resistance should be checked on a sample surface.

# **Technical Information**

#### Tested to EN 438-2:2005

Property	Value		Comments
Resistance to surface wear	12		Revolutions, initial point
Resistance to impact by small diameter ball	≥15		N(min)
Resistance to scratching	4E		Tested to DIN 68 861 part 4
Resistance to water vapour	5	Rating	
Resistance to dry heat - 140°C	5	Rating	
Resistance to staining	5 <sup>1</sup>	Rating	Groups 1 & 2
Light fastness	4		Grey scale rating

<sup>1</sup> Acetone =3 & ballpoint pen ink =1

Rating Grades	Requirement
5	No visible change.
4	Slight of gloss and/or colour, only visible at certain viewing angles.
3	Moderate change of gloss and/or colour.
2	Marked change of gloss and/or colour.
1	Surface distortion and/or blistering.



### For more information visit: www.decorativepanels.co.uk

### **Decorative Panels Lamination Ltd**

Century House Premier Way Lowfields Business Park Elland West Yorkshire HX5 9HF Tel: 01484 658341

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