





# capacity to impress

Decorative Panels Components have for many years been a significant producer of panels for the furniture and allied industries with a particular skill being the production of kitchen and bedroom carcase and fascia panels.

over 1 kilometre of roller conveyor

highly automated production lines

## Capabilities

Decorative Panels Components have recently taken their capabilities to a whole new level. By expanding into a purpose built 175,000ft<sup>2</sup> factory in Elland, West Yorkshire, production capacities now exceed 600,000 panels per week. With large investment in the latest manufacturing technology and machinery combined with efficient production systems, Decorative Panels Components are now one of the largest trade converters of wood based panels in the world.

Alongside the ability to process standard chipboard and MDF panels, Decorative Panels Components are able to convert the company's own dp-lite hollowcore sheet material and are experts in the processing of the full range of high gloss materials manufactured by sister company Decorative Panels Lamination.

Current certification to the latest ISO 9001:2008 standard demonstrates to customers the ability of the Decorative Panels Group to consistently provide products and services to the highest specification. Quality of products is assessed through effective management systems and a program of auditing that ensures quality is guaranteed both now and into the future. The adoption of Total Quality Management (TQM) in the Decorative Panels Components division brings an integrated philosophy of continual improvement that embraces the entire supply chain in order to meet and enhance customer satisfaction.



THIS  
WAY TO  
175,000  
SQ FT OF  
PRODUCTION  
POWER



## Products

Decorative Panels Components produce a diverse range of cut, edged, drilled and shaped panels. High volume production of kitchen and bedroom carcass packs and fascias is bolstered with the bespoke manufacture of a variety of other products that could be anything from fitted wardrobe interior systems to shaped office furniture panels.

Experts in the production of shelving systems for both the decorative and long shelf markets for many years, Decorative Panels Components' new investments now mean that fully boxed products branded for the customer are also available.

Packaging of products is extremely flexible with a choice of bulk palletised spiral wrapped components or fully boxed packs to the client's specification, which are now produced on a brand new semi-automatic packing line capable of fully glued boxing of over 3,500 boxes per shift.

In fact anything that the industry requires can be made at the new Decorative Panels Components factory, whether as subcontractors to manufacturers or direct to retail.



making the  
pieces that fit

grooving

routing

cut

drill

edge





breaking the mold

did you know you can shape and edge dp-lite?

the knowledge to know how to get the job done

## Design and development

The design and development department within Decorative Panels Components understand that products need to be engineered to maximise the latest technologies if they are to be produced in the most efficient manner.

Working closely with the sister companies within the group ensures that the resources are available to help clients find the right finishes, substrates and fittings that will be required throughout any development project.

With the power of one of the most modern and productive manufacturing facilities in Europe behind them, the design and development team are able to offer solutions to any processing enquiry that the company may receive.



servicing a diverse range of markets



## Markets

Decorative Panels Components manufacture products for a wide and diverse range of markets. Traditionally suppliers to the furniture and allied industries, as subcontractors of customers own product, Decorative Panels Components are also able to offer many years of experience in the design, development and prototyping of projects either as exclusive customer properties or as part of the companies own branded offering.

Supplying and distributing direct to retail as manufacturers of a wide range of products has long been a competitive advantage of dealing with Decorative Panels Components.

With customers in the UK, Europe and the wider world markets Decorative Panels Components are ideally located to be your manufacturing and logistics partner.





# Environment

The new components factory has systems designed from the outset to incorporate environmental benefits such as recycling wood waste into particleboard or burning as biomass generation fuel.

Energy efficient lux and movement controlled lighting and dust extraction with intelligent damper controls all contribute to the preservation of energy resources and are installed throughout the business.

These are some of the environmental initiatives that form an integral part of the group's production systems:

- FSC® Chain of Custody Certified no: RA-COC-000350
- PEFC™ Chain of Custody Certified no: NC-PEFC/COC-000059
- Wood waste is burnt to heat factories
- Additional wood waste is recycled back into particleboard products
- Sawdust is reused as a filtering medium and as biomass fuel
- Metal banding is cut and passed on for recycling
- Waste foil materials are baled and recycled
- Energy is conserved through lux and movement controlled lighting
- Extraction systems have intelligent dampers and inverter control



controlled lighting and recycled waste

PEFC™ and FSC® chain of custody certified

helping ensure the world is a cleaner place for all





**YOUR PERFECT PARTNER**

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